

hbSet#48



Dart Aerospace Ltd.
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Reprint

D5337-011

Job Sheet 174728



Part No: D5337-011

Job Qty: 1 ea

Part Name: Basket Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D5337 REV B, D2690-6 REV B2 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 15.12.21
PA3 DD VERF:JLM IPP REV:C 17.03.27 AS PER REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Stores/Pkg-1		M 18-5-03
100	Packaging	1 pcs	4/19/18	4/19/18	0.00	0.00	Packaging1-5		M 18-5-04
110	HandFinish	1 pcs	4/20/18	4/20/18	0.00	0.76	HandFinish4		M 18-5-04
120	QC	1 pcs	4/20/18	4/20/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-2		DAS
140	QC21-SA	1 Ea	4/20/18	4/20/18	0.00	0.00	QC21		58

Part Op 110 - MANUFACTURE AND INSTALL LANDYARD CUT AT 9.125" (D2690-6)
Descriptions:

DAS
21
9-89

9-89 MAY 07 2018
MAY 07 2018



Container No: S068378



Part: D5337-011

Job No: 174728

Serial No/Batch: S068378

Revision:

Inspector:

Date: 05/03/18

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	90-Start up Operation	
AN3-13A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN3-7A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN310-4	Nut	5 Ea (5 ea)	90-Start up Operation	
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	
AN4-12	Bolt	5 Ea (5 ea)	90-Start up Operation	
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	
CBL-1240	Cable	.7700 ft (.77 ea)	90-Start up Operation	
CBL-460	Loop Sleeve	2 Ea (2 ea)	90-Start up Operation	
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	
D3917-3	Washer	10 Ea (10 ea)	90-Start up Operation	
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	
D3969-7	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	
D5319-175	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	
D5322-041	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	
D5323-1	Bumper	4 Ea (4 ea)	90-Start up Operation	
D5324-1	Drag Bracket	1 Ea (1 ea)	90-Start up Operation	
D5331-041	Basket Base Assembly, LH	1 Ea (1 ea)	90-Start up Operation	
D5336-041	Basket Lid Assembly	1 Ea (1 ea)	90-Start up Operation	
D5336-043	Basket Lid Assembly, LH	1 Ea (1 ea)	90-Start up Operation	
MS17984-C410	Quick Pin Replacement	1 pcs (1 ea)	90-Start up Operation	
MS20600-AD4W3	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation	
MS21042L3	Nut	8 Ea (8 ea)	90-Start up Operation	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24665-151	Cotter Pin	5 Ea (5 ea)	90-Start up Operation	
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	
NAS1149F0332P	Washer	12 Ea (12 ea)	90-Start up Operation	
NAS1149F0432P	Washer	10 Ea (10 ea)	90-Start up Operation	
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	
NAS1149FN432P	Washer, #4	4 Ea (4 ea)	90-Start up Operation	

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97447A010	4	750	0 5019014
	AN3-13A	4	55	0 5038737
	AN3-16A	2	110	0 5045859
	AN3-7A	2	60	0 501137164
	AN310-4	5	175	0 5044455
	AN310C4	2	75	0 5057491
	AN4-12	5	63	0 5048377
	AN5-17A	4	104	0 5048378
	CBL-1240	1	404	0 5021438
	CBL-460	2	289	0 5044355
	D2535	2	73	0 5043720
	D2537	2	80	0 5031119
	D2690-6	1	74	0 5060130
	D3917-3	10	137	0 5057741
	D3953-17	2	38	0 5050907
	D3953-19	1	44	0 5043461
	D3953-21	1	36	0 5051311
	D3953-3	2	18	0 5064730
	D3953-7 5052072 (x1)	2	66	0 5059067
	D3953-9	2	51	0 5057837
	D3969-7	1	6	0 5007385
	D5319-175	1	8	0 5005358
	D5322-041	1	2	0 5057891
	D5323-1	4	24	0 5008656
	D5324-1 5067711	1	8	0 5066146
	D5331-041	1	0	0 5066147
	D5336-041	1	0	0 5006857
	D5336-043	1	0	0 5042091
	MS17984-C410	1	12	0 5062377
	MS20600-AD4W3	4	473	0 5041167
	MS21042L3	8	2,761	0 5053663
	MS21042L5	4	980	0 5044186
	MS24665-151	5	445	0 5025745
	MS24665-300	2	122	0 5050051
	NAS1149C0432R	2	2,537	0 5054114
	NAS1149F0332P 5057527	12	2,929	0 F120306
	NAS1149F0432P	10	2,195	
	NAS1149F0563P	4	192	
	NAS1149FN432P	4	146	

Part Specifications

Specifications could not be found.

Plex 4/23/18 11:56 AM Dart.Gagnon.Michelle